

Product Guide

eni

Lubricants and Speciality Products for Industry and Marine

Eni lubricants

Eni Benelux offers a wide assortment of premium industrial lubricants suitable for different applications. Our products are based on a careful selection of the best raw materials and additives to ensure the best performing products. In addition, our products are extensively tested to fulfill the highest quality standards and benefit from the continuous improvement and technological updates provided by Eni's Research and Development Center in San Donato Milanese.

Lubricants

Eni operates seven owned and co-owned blending plants to cover Europe, North and South America, Africa and the Far East markets. In Europe, blending facilities are located in Livorno (Italy) and Gava (Spain). Base oils used in Eni lubricants come primarily from Livorno refinery, while the production of additives and solvents is held in the Robassomero facility. In San Donato Milanese Eni has it's own Research and Development Center, investigating tomorrows' fuel, lubricants and specialties.

With a wide range of products, composed of over 650 different blends, Eni masters stateof- the-art knowledge for the formulation of products for automotive (engine and transmission oils, special fluids), industry (hydraulic oils, turbine and compressor oils, greases, metalworking fluids) and marine (cylinder, system and transmission oils) sectors. Eni lubricants are sold in more than 70 countries around the world.





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Greases

48





Industry

Hydraulic oils Mineral Oils Mineral

Mineral and fire resistant

Synthetic

Synthetic and biodegradable

Synthetic and fire resistant

Eni hydraulic oils

Eni has developed a complete series of lubricants for hydraulic applications with excellent performance. The oils are available in various qualities and viscosity grades in order to satisfy all lubrication requirements. In addition to the normal hydraulic product line, Eni also developed a biodegradable line to comply with environmental regulations. The high quality lubricants possess a high viscosity index, excellent resistance to oxidation and aging and outstanding anticorrosion, antirust and antiwear properties.

Oso

VG 10 - 150

High quality hydraulic oil specially developed for use in all types of hydraulic systems and equipments. Specifications:

| | Low zinc formula | Antiwear & Antirust | Outstanding filterability |
|--------|--|-----------------------------|--------------------------------------|
| | | | |
| | Danieli Standard n. 0.000.001 - Rev.15 | Muller Weingarten DT 55 005 | ZF TE-ML 04KDenison HF-0, HF-1, HF-2 |
| 2 | Eaton Vickers I-286-S | Denison HF-0, HF-1, HF-2 | Rexroth RD 90220-01/12.10 |
| MINEra | BS 4231 HSD, Fives | ATOS Table P002-1/E | DIN 51524-2 HLP |
| _ | ISO 11158 HM | AFNOR NF E 48603 HM | Cincinnati P-70 level |

Oso D

Mineral

VG 32 - 46

Detergent-dispersant hydraulic oil for use in circuits where water is or can be present. It is obtained from highly-refined base stocks containing additives of anticorrosion, antioxidant and antiwear. Specifications:

| ISO 11158 HM | DIN 51524-2 HLP-D | MAN N 698 |
|--------------------|---------------------|-----------------------------|
| High quality bases | Antiwear & Antirust | Improves system cleanliness |

Oso S

VG 46 - 68

Ashless, zinc-free high quality hydraulic oil developed for use in all types of hydraulic systems and equipment, specially where products with very high filterability are required. Formulated from selected paraffinic base stocks treated with antirust, antioxidant and antiwear additives. Specifications:

 ISO 11158 HM, DIN 51524-2 HLP
 AFNOR NF E 48603 HM, BS 4231 HSD
 Denison HF-0 level

 Eaton Vickers I-286-S level + M-2950-S
 + M-2950-S level
 Fives Cincinnati P-70 level

 Ashless technology

 Prevents deposits formation

 High lubrication intervals

Oso PM

Special ashless, zinc-free high quality hydraulic oils characterized by very high antiwear properties. Formulated from selected paraffinic base stocks treated with antirust, antioxidant and antiwear additives. Specifications:

| ISO 11158 HM, DIN 51524-2 HL | AFNOR NF E 48603 HM | BS 4231 HSD |
|------------------------------|--------------------------|-------------------|
| Muller Weingarten DT 55 005 | | |
| Zinc Free | Anticorrosion & Antirust | Good demulsibiliy |

Arnica

VG 15 - 100

VG 46

Mineral lubricant, specially developed for use in hydraulic systems requiring fluids possessing an extremely high viscosity index and a very low pour point for correct operation. Specifications:

Mineral

Mineral

Mineral

| ISO 11158 HV, DIN 51524-3 HVLP | AFNOR NF E 48603 HV | BS 4231 HSE |
|--------------------------------|--|---------------------------|
| Rexroth RD 90220-01/12.10 | Eaton Vickers I-286-S level + M-2950-S | Fives Cincinnati P-70 |
| Denison HF-0 | Commercial Hydraulics Linde | AISE 127 CETOP RP 91 H HV |
| Sauer Danfoss 520L0463 | Danieli Standard n. 0.000.001 - Rev.15 | ZF TE-ML 04R |
| | | |

Low zinc technology

Excellent viscosity stability

Arnica DV

Special hydraulic fluid with a high viscosity index and a low pour point, particularly suitable for use in ceramic industry presses. Specifications:

Wide temperature range

| DIN 51524-3 HVLP-D | ISO 11158 HV | |
|--------------------|-----------------------------|----------------------------|
| Ashless technology | Prevents deposits formation | High lubrication intervals |

VG 46



Arnica P

VG 46

Mineral hydraulic oil formulated expressly for use in Poclain machinery. It can also be employed in all hydraulic systems that require fluids with high viscosity index and low pour point.

Specifications:

| DIN 51524-3 HV | AFNOR NF E 48600 HV | CETOP RP 91 H HV |
|------------------|---------------------|---------------------------|
| Low zinc formula | Antiweae & Antirust | Outstanding filterability |

Arnica 104/FR VG 46

Non-flammable hydraulic fluid with high viscosity index and low pour point. It consists of a glycol/water solution additivetreated to prevent corrosion.

Specifications:

Mineral and fire resistant

Synthetic

| ISO 12922 HFC | ISO 15380 HE.P.G | VII Report of Luxemburg |
|--|---------------------------|-------------------------|
| Danieli Standard n. 0.000.001 - Rev.15 | | |
| Antifoam properties | Excellent fire resistance | Biodegradable |

Arnica LT

VG 15

Red coloured hydraulic oil having a very high viscosity index and very good properties at low temperatures. Formulated from highly refined, paraffinic base oil and ashless additives. The special formulation ensures a high viscosity index, very low pour point, antiwear and antirust properties, good filtrability and very high thermal and oxidation stability. Specifications

| Ashless technology | High viscosity index | Low pour point |
|----------------------------------|----------------------|--------------------|
| EATON VICKERS M-2950-S + I-286-S | | |
| ISO 11158 HV | DIN 51524-2 HVLP | DENISON HF 0 level |

Arnica PSX

VG 46

VG 15

Hydraulic fluid, with very high performances, specially developed for use in ceramic industry presses. The synthetic base, treated with special additive packages, possesses detergent/dispersant, antioxidant, antirust and antiwear properties. It allows longer oil change intervals than typical with mineral oils. Specifications:

| ISO 11158 HV | DIN 51524-3 HVLP-D | |
|----------------------|-----------------------|---------------------------|
| High viscosity index | Long term performance | Prevents filters clogging |

Arnica ABX

Biodegradable hydraulic fluid, containing antioxidants, antirust, antiwear and friction modifier additives. It has excellent features at low temperature and it is characterized by a very high viscosity index.

Specifications:

| ISO-L-HEPR | ISO 15380 - HEPR | WGK 1 |
|------------------------------|---------------------|--------------------|
| Reduces environmental impact | Prevents stick-slip | Antiwear additives |



Arnica V

Biodegradable hydraulic fluid, synthesized from selected natural esters. Intended for those applications where the problem of environmental pollution is prevalent.

Specifications

| ISO 15380 HETG | WGK 1 | |
|----------------------|--------------------------|---------------------------|
| High viscosity index | Antiwear & anticorrosion | Anfi-foam characteristics |

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Synthetic

VG 46

Arnica EAL

500

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"Eco-friendly" high performance hydraulic oil developed for applications operating in environmentally sensitive areas: agriculture and forestry, navigation and off-shore. It is recommended for hydraulic systems operating in a wide temperature range. Eni Arnica EAL 46 is formulated with selected base oils treated with additives ensuring excellent antiwear and anticorrosive properties. Specifications:

| DIN ISO 15380 HEES | EU Ecolabel IT/027/004 | |
|--------------------------|------------------------|------------------------|
| Antiwear & anticorrosion | Wide temperature range | CO2 emission reduction |

Arnica Bio BX

VG 46 - 68

Biodegradable hydraulic fluid, synthesized from selected natural esters. Intended for those applications where the problem of environmental pollution is prevalent.

Specifications:

Synthetic and biodegradable

Synthetic and biodegradable

| ISO 15380 HEES | SS 15 54 34 | |
|--|--------------------------|---------------------------|
| Non corrosive behaviour against metals | Good antifoam properties | Excellent fire resistance |

Arnica S

Biodegradable synthetic fluid for use in applications particularly exposed to fire hazards or involving soil-contamination risks. Formulated from synthetic bases composed of organic esters treated with special additive packages. Specifications:

| ISO 12922 HFDU | ISO 15380 HEES | Inline Hydraulik Gmbh |
|--|--------------------------|---------------------------|
| Rexroth RD 90221-01/03 | Hoerbiger Micro fluid | VII Report of Luxemburg |
| Danieli Standard n. 0.000.001 - Rev.15 | | |
| High viscosity index | Antiwear & anticorrosion | Anfi-foam characteristics |



Arnica S FR

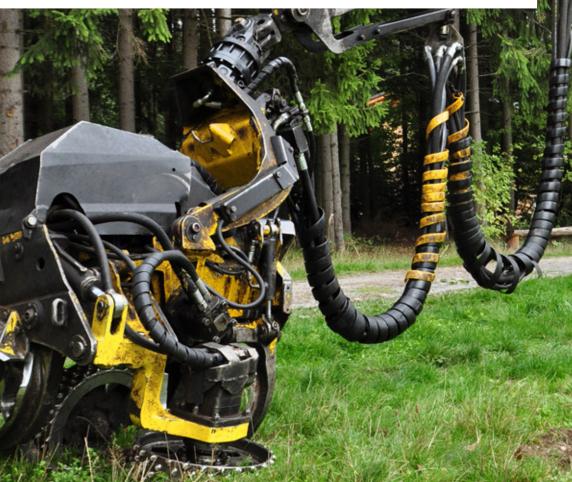


Biodegradable synthetic lubricant, Factory Mutual approved as fire resistant hydraulic fluid, suitable for use where it is exposed to the risk of fire hazards and environmental pollutions. Formulated with organic ester and specific additives. Specifications:

| ISO 15380 HEES | ISO 12922 HFDU | Danieli Standard n. 0.000.001 - Rev.15 |
|------------------------|--------------------------|--|
| FM Approval Class 6930 | | |
| High viscosity index | Antiwear & anticorrosion | Anfi-foam characteristics |

Synthetic and fire resistnat

10



Gear Oils

Industry

Gear Oils

Synthetic

Mineral

Synthetic gear oils for wind turbine

Synthetic and biodegradable

Eni gear oils

Eni gear oils have been developed to meet the widest range of requirements for (E.P.)* lubrication. The Blasia range is characterized by the high quality of used components, which provide excellent performance in terms of lubrication, protection and long-service life. Both mineral and synthetic based products contain additives, that ensure the capability of the oil to withstand the high loads it can be exposed to

Blasia

VG 32 - 680

Developed to meet the widest range of requirements of E.P. lubrication, such as gears operating under severe duty. Specifications:

| _ | ISO 12925-1 CKD | DIN 51517-3 CLP | AIST No.224 |
|---|---------------------------------|-----------------------------|--------------------------------|
| | ANSI/AGMA 9005-E02 | David Brown S1.53 101 level | Fives Cincinnati P-76 level |
| > | Muller Weingarten DT 55 005 CLP | | |
| | Antioxidant properties | Non-corrosive | Outstanding demulsive capacity |

Blasia P

Mineral

VG 1000, 2200, 3200

Very viscous oil treated with E.P. additive to ensure proper lubrication of heavily loaded, slow-moving parts. The two ISO VG grades 1000 and 2200 are mineral based, whereas the 3200 is partially synthetic **Specifications**:

| ISO 12925-1 CKC | DIN 51517-3 CLP | ANSI/AGMA 9005-E02 |
|-----------------------------|--------------------------|-----------------------------|
| David Brown S1.53 101 level | | |
| Good adhesivity | Water washout resistance | Robust protection from wear |

Blasia BM

Developed to meet the widest range of requirements where E.P. properties are requested (gears operating under severe duty). Manufactured from paraffinic base stocks and additives (sulphur and phosphorus compounds), to ensure good high-speed and shock-load performance. The presence of molybdenum compound ensures reliable wear protection under shock loads and unfavorable operating conditions cushioning vibrations and muffle noise.

Specifications:

Vlineral

| ISO 12925-1 CKD | DIN 51517-3 CLP | ANSI/AGMA 9005-E02 |
|---|--------------------------------|-----------------------------------|
| Resistance to high operative temperatures | Outstanting demulsive capacity | Reduction of vibrations and noise |

VG 220

Gear Oils

Mineral

Mineral

Blasia FMP

Fin 332/F

ISO 6743/6 CKH-DIL

Applicability in cold conditions

Specifications:

Very high performance gear oil for lubricating in E.P.* of the latest generation industrial gear reducers, in particular, those extremely compact and of high specific power that could have problems of micropitting damages. Specifications:

| Flender approved | Thermo-oxidative resistance | High operative temperatures |
|----------------------------------|---|--|
| Siemens MD (Flender) Rev. 15 | Loesche | |
| David Brown S1.53 101 level | Muller Weingarten DT 55 005 CLP - level | Danieli Standard n. 0.000.001 - Rev.15 |
| ISO 12925-1 CKD, DIN 51517-3 CLP | AIST No.224, ANSI/AGMA 9005-E02 | Fives Cincinnati P-74 level |

Very adhesive black-coloured mineral-based lubricant suitable for lubrication of machinery exposed to the atmosphere.

DIN 51513 BC-V"

Blasia S

Synthetic

Synthetic

Synthetic

VG 100 - 460

Resistance to water washout

VG 150 - 460

High pressure gear oil based on synthetic base oils of Polyglycol type for the lubrication of high loaded spur and worm gears as well as rolling and sliding bearings under extreme operational conditions. Specifications:

| ISO 12925-1 CKE | SO 12925-1 CKT | DIN 51502 CLP-PG |
|-----------------------------|---------------------------|-----------------------------|
| ANSI/AGMA 9005-E02 | Sacmi 200.02.A01 | |
| | | |
| Thermo-oxidative resistance | High temperatures allowed | Robust protection from wear |

Blasia SX

VG 100 - 320

Developed for the lubrication of gears and bearings operating at high temperatures. It is formulated from a synthetic base (polyalphaolefin) and additive-treated to provide appropriate antirust, antiwear properties and exceptional oxidation and thermal stability.

Specifications:

| ISO 12925-1 CKS | DIN 51517-3 CLP | Alfa Laval |
|----------------------|-------------------------|--------------------------------|
| High viscosity index | Non-corrosive behaviour | Outstanding demulsive capacity |

Blasia FSX

VG 220, 320, 460

Very high performance synthetic PAO* gear oil for lubricating in E.P. of the latest generation industrial gear reducers, in particular, those extremely compact and of high specific power that could have problems of micropitting damages. Specifications:

| ISO 12925-1 CKD | DIN 51517-3 CLP | ANSI/AGMA 9005-E02 |
|---------------------------------|-----------------------------|---------------------------------|
| AIST No.224 | Fives Cincinnati P-74 level | David Brown S1.53 101 level |
| Siemens Flender BA 7300 Table A | | |
| Thermo-oxidative resistance | Flender approved | Extended oil draining intervals |

Fin 360/EP/F

Suitable for lubricantion and protection of machinery exposed to the atmosphere, open gears, wire ropes, springs, guides, racks and open machinery parts in general, subjected to severe mechanical loads and thermal stresses. Specifications:

Good adhesiveness

| ISO L CKJ-DIL | DIN 51513 BC-V | |
|----------------------------------|-------------------|-----------------------------|
| Applicability in cold conditions | Good adhesiveness | Resistance to water washout |

Mineral

Telium VSF

VG 220, 320

Synthetic lubricant formulated with selected water-soluble polyglycols, suitable for lubrication of bearings, gears and other couplings operating at very high temperatures with particular regard to worm gears. Specifications:

| eral | ISO 12925-1 CKT | ISO 12925-1 CKE | DIN 51502 CLP-PG |
|------|--------------------------------|--------------------------------------|----------------------------|
| Mine | ANSI/AGMA 9005-E02 | | |
| | Significant friction reduction | Resistance to high temp. & oxidation | Robust antiwear protection |

| Blasia WT | | VG 320 |
|---|-----------------|--------|
| Recommended for lubrication of the main gearbox and bearings in wind turbine systems produced by most important manufacturers. Specifications: | | |
| Specifications. | | [] |
| ISO 12925-1 CKD | DIN 51517-3 CLP | Hansen |
| Siemens MD (Flender) Rev.16. | | |

Outstanding oxidation resistance

Thermal stability

Robust protection from wear

Blasia ESB

VG 220 - 460

Formulated from biodegradable synthetic bases composed of esters treated with special additive packages. **Specifications:**

| ISO 12925-1 CKC | DIN 51502 CLP-E | |
|----------------------|---------------------|--|
| High viscosity index | Antirust protection | Robust antioxidant additive protection |

Synthetic and biodegradable_ Synthetic gear oil for wind turbine



Compressor Oils

Industry

Compressor Oils

r Mineral air compressors oil

> Synthetic air compressor oil

Mineral refrigeration compresor oils

Synthetic refrigeration compresor oils

Gas compressors oil

Eni compressor oils

The Eni product line for compressors comprises of products for high and low temperature applications. When compressing a gas, the lubricant is exposed to high temperatures and, especially in case of air compression, high oxidative stress. The Eni Dicrea product line is a complete series of lubricants for air and industrial gas compressors. The lubricants are very stable at high temperatures, limiting the formation of deposits in the hot areas. The Eni Betula product line is a range of lubricants for refrigeration compressors. Even at very low temperatures, the lubricant is still sufficiently fluid to be able to ensure lubrication. Moreover, the lubricant is tolerant with respect to the cooling medium.

Betula

compressor oils

Mineral refrigeration

compressor oils

refrigeration

Synthetic

Synthetic refrigeration compressor oils

VG 32, 46, 68

Formulated with special naphthenic base oils appropriately refined, for all types of refrigerants (ammonia, freon 12, freon 22, etc.). Specifications:

| ISO-L-DRA | ISO-L-DRC | DIN 51503 KAA |
|--------------------------------|----------------------------------|-----------------------|
| DIN 51503 KC | Bitzer KT-500-5 | |
| Very good oxidation resistance | Low flocculation and pour points | Compressor efficiency |

Betula S

VG 32-100

Formulated with special synthetic base (PAO). Intended for lubrication of refrigeration compressors (reciprocating, rotary-screw and vane) of the closed domestic type, open and semi-sealed industrial units for refrigeration, or heat pump systems using all types of refrigerant (ammonia, Freon 12, Freon 22 etc.).

They may also be used in other equipment and machinery operating at very low temperatures. Specifications:

| ISO 6743/3 DRA | ISO 6743/3 DRC | ISO 6743/3 DRE |
|------------------------------|----------------------------------|-----------------------|
| DIN 51503 KAA | DIN 51503 KC | |
| Very long draining intervals | Low flocculation and pour points | Compressor efficiency |

Betula ESX

VG 32-150

Formulated with special synthetic base (polyolesthers), used in refrigerators where HFC refrigerants are used (R134a, R 404a, R407c, R507).

Specifications:

| ISO 12925-1 CKD | DIN 51517-3 CLP | ANSI/AGMA 9005-E02 |
|------------------------------|----------------------------------|-----------------------|
| Very long draining intervals | Low flocculation and pour points | Compressor efficiency |

Compressor Oils

Betula PG 90

VG 150

Fully synthetic lubricant with a polyglycol base developed specifically to guarantee outstanding lubrication for compressors handling natural gas, LPG, ammonia and chlorine-fluorine derivatives. Specifications:

Gas Compressor Oils

ISO 6743/3 DRB ISO 6743/3 DGC Sulzer Burckhardt Thermo-oxidative stability Excellent anti-wear properties Excellent resistance to oxidation

SIC C

С

VG 150, 220

Recommended for cylinders of air and gas compressors operating in severe conditions due to very high humidity content, provided that outlet temperature is not very high.

Specifications:

| ISO L-DGB | | |
|----------------------------|--|--|
| Thermo oxidative stability | Variations of the operative temperatures | Good lubrication even in high humidity |



Stationary Engine Oils

Industry

Stationary Engine Oils Mineral Semi Synthetic

18



Eni stationary engine oils

These are products intended for all those applications where internal combustion engines are used for generating electric power. This category of lubricants comprises oils for application in engines running on diesel fuel or fuelled by natural gas or landfill gas (biogas). Considering the delicacy of the application, it is fundamental to receive, besides the high quality of Eni Geum, also Eni's technical support

Geum

Eni Geum 40 is a lubricant for stationary engines, spark-ignition type, burning natural or methan gas where a low ash oil is required It is formulated with high viscosity index basestocks and selected additives that deliver detergent-dispersant, antioxidant, antiwear and antifoam properties.

Specifications:

| Catepillar | Rolls-Royce | MDE |
|----------------------------------|-------------------------------|---------------------|
| MTU | Dresser-Rand | |
| | | |
| Prevention of deposits formation | Prolonged oil drain intervals | Antiwear properties |

Geum C

SAE 40

SAE 40

Eni Geum C 40 is a lubricant for stationary engines, spark-ignition type, burning natural or methan gas where a low ash oil is required Eni Geum C 40 is formulated with high viscosity index basestocks and selected additives that deliver detergent-dispersant antioxidant, antiwear and antifoam properties. The product has a low content of phosphorus. Specifications:

| Wartsilla | Guascor | |
|----------------------------------|-------------------------------|---------------------|
| Prevention of deposits formation | Prolonged oil drain intervals | Antiwear properties |

Geum E

Mineral

SAE 40

Eni Geum E 40 is a lubricant for modern stationary engines, spark-ignition type, burning landfill gas, biogas or other gasses with a high rate of acidity. Eni Geum E 40 is formulated with high viscosity index basestocks and selected additives that deliver detergentdispersant, antiwear and antifoam properties. The product has a high content of sulphated ashes and a low content of phosphorus. Specifications:



Stationary Engine Oils

Geum NG

SAF 40

Eni Geum NG 40 is a lubricant for modern stationary engines, spark-ignition type, burning natural gas, methan or biogas where a low ash oil is required. Eni Geum NG 40 is formulated with high viscosity index basestocks and selected additives that deliver detergentdispersant, antiwear and antifoam properties. The product retains a particularly high resistance to oxidation processes. Specifications:

| GE Jenbacher engines type 2/3/4/6 on ga | as class A and B | Wartsilla MWM |
|---|-------------------------------|--------------------------|
| Prevention of deposits formation | Prolonged oil drain intervals | OEM officially appproved |
| | | |

Geum LFG

GE Jenbacher engines type 2/3/4/6 on gas class B and C

Prevention of deposits formation

MAN M 3271-4

OEM officially approved

Eni Geum LFG 40 is a lubricant for modern stationary engines, spark-ignition type, burning landfill gas, biogas or other fermentation gases (digestors). Eni Geum LFG 40 is formulated with high viscosity index basestocks and selected additives that deliver detergentdispersant, antiwear and antifoam properties. The product retains a particularly high resistance to oxidation processes and low content of phosphorus. Specifications:

Prolonged oil drain intervals

Vlineral

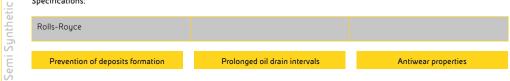
Geum SX

SAE 40

SAE 40

Eni Geum SX 40 is a synthetic technology lubricant for stationary engines, spark-ignition type, burning natural or methan gas where a low ash oil is required. Eni Geum SX 40 is formulated with very high viscosity index basestocks and selected additives that deliver detergent-dispersant, antioxidant, antiwear and antifoam properties.

Specifications:



Circulation Oils

VG 32 - 46

Industry

Ciculation Oils

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Radula

Circulation Oils

Circulation Oils

Circulation Oils

Radula oil is recommended for most machinery lubricated by a circulation system. Specifications:

ISO 11158 HH BS 4231 HSB

Acer

VG 15 - 800

VG 150 - 220

High quality (R&O) lubricant for use in circulation systems and hydraulic circuits. This oil is based on selected paraffinic base oils with antioxidation and anticorrosion additives. Specifications:

Acer MPK

the paper industry.

| ISO 11158 HL | AFNOR NF E 48603 | HL CETOP RP 91 H HL BS 4231 HSC |
|-------------------------------------|------------------------------|---------------------------------------|
| DIN 51524-1 HL | AGMA 9005-E02 | ISO 12925-1 CK |
| DIN 51517-2 CL ANSI | ISO 6743/3 DAB DIN 51506 VCL | Morgoil rev. 3.0 - 1999 |
| Antirust and antioxidant properties | Optimal demulsive capacity | Compatibility with rubber types seals |

Specifications: Carcano (A4-415-5 | 1986) High termo-ossidative stability Excellent demulsibility **Excellent antiwear properties**

Special lubricant specifically intended for simultaneous lubrication of bearings and gears under high temperatures. Mainly used in

Heat Transfer Oils

| High termo-ossidative stability | Excellent demulsibility | Excellent antiwear propertie |
|---------------------------------|---|------------------------------|
| | | |
| | | |
| | | |
| | | |
| Industry | | STIT/ |
| Heat Transfer Mineral | | |
| | and the second se | |
| Oils | - | ATTE AND A DOG |
| | | |

<image>

Eni heat transfer oils

Eni's product line for filling heat transfer units can be used in all open or closed systems. The different viscosity grades enable selection of the most suitable oil for operating conditions. The oils have excellent oxidation stability and withstand thermal decomposition. They also have high demulsibility property and air release performance, thus ensuring proper operation of the heat transfer unit.

Alaria 2

Mineral

Mineral

Minera

High performance fluid for transfer of thermal energy to diathermic systems. Can be used in any type of plant, either open or closed system and under forced circulation. The maximum operating temperatures are: Maximum bulk oil temperature: 270°C. Maximum oil film temperature: 290°C. Specifications:

ISO 6743/12 QB
High thermal exchange properties High thermo-oxidative stability Excellent demulsibility

Alaria 3

High performance fluid for transfer of thermal energy to diathermic systems. Can be used in any type of plant, either open or closed system and under forced circulation. The maximum operating temperatures areMaximum bulk oil temperature: 300°C. Maximum oil film temperature: 320°C

Specifications:

| ISO 6743/12 QB | | |
|----------------------------------|---------------------------------|-------------------------|
| High thermal exchange properties | High thermo-oxidative stability | Excellent demulsibility |

Alaria 3 HT

High performance fluid for transfer of thermal energy to diathermic systems. Can be used in any type of plant, either open or closed system and under forced circulation. The maximum operating temperatures are: Maximum bulk oil temperature: 320°C. Maximum oil film. temperature: 340°C.

Specifications:

ISO L-QC
High thermal exchange properties High thermo-oxidative stability Excellent demulsibility

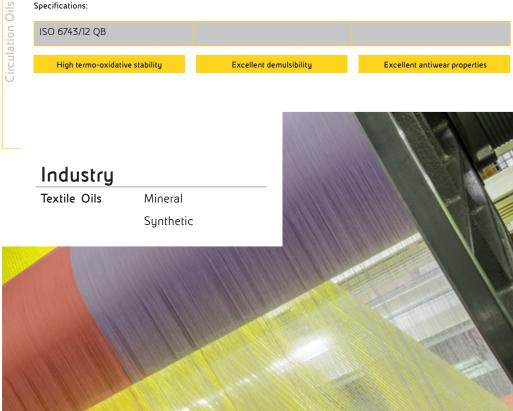
Textile Oils

VG 46,100

Alaria 7

High performance fluid for transfer of thermal energy to diathermic systems to be used in any type of plant, either open or closed system and under forced circulation. The maximum operating temperatures are: Maximum bulk oil temperature: 270°C. Maximum oil film temperature: 290°C

Specifications:



Eni textile oils

The Eni Codium series are special oils for the textile industry, formulated using colourless oils that. A particular additive treatment provides these products with certain features that distinguish them as high quality textile oils with excellent antirust properties for the protection of lubricated components, optimum adhesiveness and antidrip properties, good wash-ability for removal of any traces of oil from the fabric and they are free of colouration to minimize any effects of residual contamination after washing.

Codium L

Mineral

Synthetic

Specially for the textile industry developed colourless, good washable and free of hydrocarbons that are difficult to remove.

Codium LS 32



Specifically for the textile industry developed colourless, washable and free of hydrocarbons that are difficult to remove. Contains a synthetic component that combined with additives, provides a product that is more resistant to harsh conditions than traditional textile oils.

Industry

White Oils

Mineral



OBI 10

Eni OBI 10 is a highly refined white mineral oil suitable for pharmaceutical use, cosmetic and phytopharmaceutical applications. The particular properties of the oil, make it suitable as a lubricant in specialised industrial applications such as: CO2 compressors for dry ice production, SO2 refrigerator compressors and ethylene compressors for polyethylene production. Specifications:

| Farmacopea Italiana | Farmacopea Europea | US FDA, 21 CFR 172.878 |
|--------------------------------------|--|---|
| US FDA, 21 CFR 178.3620 (a) | | |
| Colourless, tasteless and odourless. | Suitable for medicinal purposes and for production of cosmetics | Suitable for specialised industrial applications |

| OBI 12 | | | | | | | | | | | | V | G | 15 | |
|--------|------|--|--|--|--|--|--|--|--|--|--|---|---|----|--|
| | | | | | | | | | | | | | | | |

Eni OBI 12 is a highly refined white mineral oil suitable for medicinal use, preparation of perfumery and cosmetics products. Specifications:

| Farmacopea Italiana | Farmacopea Europea | US FDA, 21 CFR 172.878 |
|--------------------------------------|--|------------------------|
| US FDA, 21 CFR 178.3620 (a) | | |
| Colourless, tasteless and odourless. | Suitable for medicinal purposes and for production of cosmetics | |

OBI T 13

| 1 | 11 | \sim | - |
|-----|-----|----------|-----|
| | 1 | (. | - 1 |
| - \ | / ' | <u> </u> | - 1 |

VG 68

Eni OBI T 13 is a technical white vaseline oil with a slight petroleum odour. It is suitable for lubrication of precision mechanisms, watches, firearms and textile machinery. It is also used as a fungicide and as a plasticizer in rubber.

Suitable for lubrication of precision mechanism

May be used as as a fungicide

May be used as a plasticizer in rubber

Ribes White Oil VG 15, 22,70 Highly refined colourless, odourless and tasteless white medicinal oils Specifications: Farmacopea Europea Farmacopea Italiana US FDA, 21 CFR 172.878 US FDA, 21 CFR 178.3620 (a) NSF H1, H3, 3H - n° 155030 Kosher | Halal Mineral Suitable for medicinal purposes and for production of cosmetics Suitable for specialised industrial applications Colourless, tasteless and odourless.

Industry

Turbine Oils

Mineral Synthetic



all types of gas, steam and hydraulic turbines, also in combined cycle plants.

The partnership with top class manufacturers made it possible to improve formulations over the years, guaranteeing higher levels of performance.

Nowadays OTE and OTE GT are a quality reference in a market oriented to very high levels of applied technology.

Ote

Mineral

Mineral

VG 32, 46, 68, 100

Top quality mineral oil designed to satisfy even the most severe lubrication requirements of steam, gas and water turbines, having especially high oxidation and aging resistance as well as very high demulsibility. Specifications:

| Prolongs re-lubrication intervals | Excellent thermal-oxidative properties | Outstanding demulsibility |
|------------------------------------|--|--------------------------------------|
| Mitsubishi Spec. NO. E00-001 Rev.2 | CEI 10-8 (1994 | |
| JIS K 2213 -1983 Type II | Doosan Skoda Power | Nuovo Pignone SOM 17366 |
| GE GEK 28143B | Siemens TLV 9013 04 | ASTM D 4304 Type I |
| ISO 8068 TSA/TGA | DIN 51515-1 TD, BS 489:1999 | Ansaldo Energia 606W807 Rev.C (2012) |

Ote GT

VG 15, 32, 46

VG 32

Superior quality lubricant specifically designed for use in gas turbine applications, formulated with selected base stocks and specially chosen additives to ensure an exceptional resistance to oxidation and antirust. Its "mild E.P." properties makes it suitable for lubrication of turbine reduction gear units. Specifications:

| SO 8068 TSA/TSE/TGA/TGB/TGE/ TGSB/TGSE | Ansaldo Energia TGO2-0171-E00001/B (2016) | Ansaldo Energia 606W807 Rev.C (2012) |
|---|--|--------------------------------------|
| ASTM D 4304 Type II | GM Lubricant Standard LS2 | GE GEK 28143B |
| GE THERMODYN ISPSH902SDI | MAN GHH BORSIG SP 079984 E 0000 E 99 | Siemens MAT812109 MAT812107 |
| SOLAR ES 9-224U - Class II | ALSTOM HTDG 90117 V0001 X | DIN 51515-1 TD |
| DIN 51515-2 TG | Siemens TLV 9013 04 | Siemens TVL 9013 05 |

Alisma 32 PV

Specifically designed for initial filling during acceptance testing. It provides also protection during storage, shipping and long stop of gas and steam turbines and turbocharges. Specifications:



24

VG 100

Turbo 23699

High performance lubricant for aircraft gas turbine engines used in industrial and marine applications requiring MIL-PRF-23699-STD level performance.

Synthetic

| NATO O-156 | DEF-STAN 91-101/1 | MIL-PRF-23699 Class STD |
|----------------------|---------------------------|-------------------------|
| ISO 6743/5 TGCE | Pratt & Whitney PWA 521-B | |
| Synthetic base stock | OEM approved | Meeting MILPRF 23699 |

Industry

Chain Oils

Synthetic

Mineral

Biodegradable



Eni chain oils

Eni product line for the lubrication of chains ensures easy penetration into pins/bushes and provides a good grip without any dripping.

Eni Forest

Mineral

unthetic

Synthetic

VG 22

A mineral oil specifically formulated for the manual or automatic lubrication of chains and guide bars of the chainsaw.

Arum HT 220



High quality lubricant, formulated with special ester synthetic bases that do not leave deposits at high temperatures. It is also reinforced with specific additive that ensure antiwear propeties and exceptional resistance to oxidation. applied by hand with a brush. Specifications:

| ISO 12925-1 CKS | DIN 51502 CLP-E | |
|----------------------|---------------------|-------------------------------|
| High viscosity index | Antirust protection | Excellent antiwear properties |

Arum ESX

VG 220

A chains lubricant formulated with high quality synthetic esters that do not leave deposits even at very high temperatures (peaks up to 250°C) and special additives to impart excellent antiwear properties and resistance to oxidation. Specifications:

| ISO 12925-1 CKS | DIN 51502 CLP-E | |
|------------------------|---------------------------|-------------------------------|
| Special ester base oil | High oxidation resistance | Excellent antiwear properties |

Rust Prevention Oils

Eni Eco lube MS

A special biodegradable lubricant formulated with natural quality esters and antiwear additives that make it particularly suitable for manual or automatic lubrication of the chain saw. Specifications:

Biodegradable

Excellent adhesive properties Long lif

Long life and excellent lubrication

Anti-corrosive properties

VG 46

sheets used to make automobiles and domestic electrical applicances. Specifications:

Rust prevention

prevention

Rust

prevention

Rustia NT

| Low viscosity | Low consumption | Protection of intricately-shaped components. |
|---------------|-----------------|---|
| | | , , , , , , , , , , , , , , , , , , , |

Eni Rustia NT is a new formulated oily film antirust protective fluid especially developed for coating low-carbon steel sheets and zinc

Rustia 27

Eni Rustia 27 provides an oily film antirust coating especially for protection of finished components and machinery. This product complies with Military Specification JAN-C-372 for antirust gun oils. Specifications:

| JAN-C-372 | | |
|--------------------|----------|-------------|
| Protective Coating | Antirust | Antioxidant |

Rustia C 10W-20

Preservative oil designed for the lubrication and protection of gasoline or Diesel engines. It is formulated from a high quality base stock of high Viscosity Index and low pour point, and with suitable additives which ensure very good detergency as well as high antirust, anticorrosion, dispersant, antioxidant, antiwear and antifoam properties. Specifications:

| MIL-L-21260 C | | |
|---------------------------------------|--|--|
| Prevents the formation of air bubbles | High detergent and dispersant properties | Good antirust and anticorrosion properties |

Industry

Rust Prevention Oils

Rust Prevention Oils Without solvents

Eni preventive oils

Rust preventive oils are formulated for lubrication and protection of metal surfaces from atmospheric corrosion. They contain polar substances that allow them to adhere and to film the metal surfaces preventing corrosion. When temporary protection is needed, for example in case of short storage time of the workpieces before the final process, the washability is an important requirement in order to avoid formation of deposits.

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Rustia C 30

Prevention

Preservative oil designed for the lubrication and protection of gasoline or Diesel engines. It is formulated from a high quality base stock of high Viscosity Index and low pour point, and with suitable additives which ensure very good detergency as well as high antirust, anticorrosion, dispersant, antioxidant, antiwear and antifoam properties. Specifications:

| Antirust and anticorrosion properties High detergent and dispersant properties | Prevents the formation of air bubbles |
|--|---------------------------------------|

Rustia 68 F/N

Eni Rustia 68 F/N is a dewatering and corrosion inhibitor, formulated with isoparaffinic hydrocarbon solvent and specific anitcorrosion additives. After the solvent evaporation, it leaves a light oily film on the metallic surfaces.

Specifications:

Dewatering and corrosion inhibitor

Formulated with isoparaffinic hydrocarbon solvent

Easily removable with alkaline solutions or with hydrocarbon solvents

Rustia 100 F/N

Eni Rustia 100 F/N is a special corrosion inhibitor product formulated with isoparaffinic hydrocarbon solvent and specific anticorrosion additives. After the solvent evaporation, it leaves an oily film on the treated surfaces which ensures effective long-term rust protection in wet and marine environment.

Specifications:

Special corrosion inhibitor

Formulated with isoparaffinic hudrocarbon solvent

Easily removable with alkaline solutions or with hudrocarbon solvents

Rustia 250 F/N

Rust Prevention with oil solvents

Eni Rustia 250 F/N is a special corrosion inhibitor formulated with isoparaffin hydrocarbon solvent and specific anticorrosion additives that forms on the metallic surfaces a semitransparent waxy film Specifications:

MIL-PFR-16173 E : Class I - Grade 2 Formulated with isoparaffinic Easily removable with alkaline solutions or Waxy protective oil hudrocarbon solvent with hydrocarbon solvents

Industry

fluids

Metalworking Neat cutting oils Water miscible cutting oils Metalforming oils

Eni metalworking fluids

Eni has developed various lines of metal working lubricants to satisfy the needs that come with continuous technological advancements, relevant regulations and respect for the environment. Eni metal working lines include:

- near cutting oils
- Aster line mineral based oil
- water miscible cutting oils:
- 🐜 Aquamet line
- stamping oils:
- 🖮 Alnus line

OPL 5

& honing oils

Grinding, lapping

honing oils

ŏ

Grinding, lapping

Grinding, lapping & honing oils

Eni OPL 5 is a mineral cutting oil specially developed for lapping and honing of ferrous metals and aluminium alloys. The product can be used mixed with micronized abrasive powder based on carbides. Specifications:

ISO 6743/7 L-MHA Low tendency to form fumes and mists Low tendency to form foam It does not stain the worked metals

Eni Aster L

Eni Aster L is a special mineral fluid recommended for honing, lapping and grinding of ferrous and non-ferrous metals. It is also used for machining of small components of steel, aluminium, copper and their alloys Specifications:

ISO 6743/7 MHB

Low tendency to form fumes and mists

Good detergent power on the grinding

High corrosion protection

Eni Aster MM/E

Eni Aster MM/E is formulated with high quality mineral oil and selected additives that deliver high anti-wear, anti-corrosive and antimist properties. It is free of chlorine. Eni Aster MM/E is suitable for grinding operations, even severe and light cutting operations like turning, milling, drilling and for machining of small metal parts of ferrous and non-ferrous metals. Recommended for machining of copper and yellow alloys.

Specifications:

ISO 6743/7 MHB

Low tendency to foam

Good detergent power on the grinding

Fast dust decanting

Eni Aster RF

Eni Aster RF is a cutting oil formulated with high quality mineral base oil and with additives that deliver anti-wear, anti-rust, anti-mist and anti-foam properties. It is free of chlorine and sulfur additives. Eni Aster RF is recommended for grinding operations, even severe (roughing) and for grinding threads and teeth gears. Suitable for light cutting machining, on ferrous and non-ferrous metals. Specifications:

| ISO 6743/7 MHB | | |
|------------------------------------|---|---------------------|
| Low tendency to form mist and foam | Good detergent power on the grinding tools | Fast dust decanting |
| | | |

FSM 22

It is formulated with high quality base oil and selected addittives that deliver antiwear, anticorrosive and antimist properties. Suitable for different operations, even severe and light cutting operations.

| Good antiwear properties | Low tendency to form mist | Anticorrosive properties |
|--------------------------|---------------------------|--------------------------|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| Eni Aster MP | | |

Eni Aster MP is an E.P.*, multifunctional oil without chlorine suitable for metal cutting machinings and for the lubrication of the machine tools. Recommended for automatic machining (milling, turning, drilling, threading) of ferrous and non-ferrous metals. Specifications:

ISO 6743/7 MHE

Low tendency to form mist

Low tendency to foam

High corrosion protection

Eni Aster TA/E

ops

-severe

Cutting oils for medium

ops

medium-severe

Cutting oils for

cutting oils for severe operations

Eni Aster TA/E is a mineral cutting oil free of chlorine. It is recommended for grinding operations even severe (roughing grinding) and for metal cutting machinings of medium severity such as: milling, turning, drilling, threading, on cast iron, medium alloyed steels, stainless steels, aluminum and yellow alloys. Eni Aster TA/E can be used for hobbing gear cutting on high machinability steels. **Specifications**:

| ISO 6743/7 MHB | | |
|---------------------------|----------------------|---|
| Low tendency to form mist | Corrosion protection | Low tendency to form foam even in presence of high delivery pressure |

Eni Aster LO

Eni Aster LO is a mineral cutting oil, free of chlorine, suitable for light and medium severe cutting operations like: automatic turning of small metallic pieces, milling, drilling and threading on steel, cast iron and aluminum. Particularly recommended for machining copper and brass and for taps industries.

Specifications:

| ISO 6743/7 MHE | | |
|---------------------------|---------------------|---------------------|
| Low tendency to form mist | Antirust protection | No tendenct to foam |
| | | |

Eni Aster DE

Eni Aster DE is a neat cutting oil with E.P.* properties. It is free of chlorine. Recommended for severe cutting operations, gear cutting, threading, tapping and punching. Eni Aster DE is suitable for machining stainless steel, steel alloys, titanium, aluminium and yellow metals.

Specifications:

ISO 6743/7 MHE

Very low tendency to form mist or bad smells

High corrosion protection

Very low tendency to form foam even at high delivery pressure

cutting oils

Neat

Neat Cutting Oils

operations severe cutting oils for

Eni Aster TA/S

Eni Aster TA/S is an EP cutting oil recommended for medium and severe operations of turning, milling, boring, gear cutting, shaving, threading and slotting on stainless steel, steel alloys, titanium and aluminium. It is suitable for machining of yellow metals. Specifications:

| ISO 6743/7 MHE | | |
|------------------------------------|--------------------|---------------------------|
| Low tendency to form mist and foam | Friction reduction | High corrosion protection |
| | | |

Eni Aster S

ops

for severe

cutting oils

active Ц Ц

Water miscible cutting oils

Water miscible cutting oils

Eni Aster S is an EP cutting oil free of chlorine, suitable for severe machining like gear cutting and shaving, slotting, tapping, threading and vertical broaching of high-alloy and stainless steels, aluminium and titanium and alloys. Not for machining of yellow metals. Specifications:

| ISO 6743/7 L-MHF | | |
|------------------------------------|---|---------------------------|
| Low tendency to form mist and foam | Excellent finishing quality of the gear teeth | High corrosion protection |
| | | |

Eni Aquamet MY BF FAD

It is water miscible, mineral oil containing cooling lubricant, universally applicable up to severe machining processes of steel aluminium and suitable for the processing of non-ferrous metals.

Specifications:

| Universally applicable | Long service life | stable emulsion |
|------------------------|-------------------|-----------------|
| | | |

Eni Aster FP

Eni Aster FP is an EP cutting oil, chlorine free, particularly recommended for deep drilling operations on various types of steel, aluminum and titanium and their alloys. Eni Aster FP is not suitable for machining of copper and yellow metals. Specifications:

ISO 6743/7 L-MHF

Low tendency to form fumes and mists

Balanced action of anti-wear and EP additives

High cooling power and rapid chip removal

Eni Aster TG

Eni Aster TG is an EP (active) mineral cutting oil, chlorine free, suitable for severe machining like gear cutting on Fellows, Gleason and Pfauter machines. It is also suitable for gear shaving, slotting, tapping and threading on high-alloy steel, stainless steel, aluminium, titanium and its alloys. Eni Aster TG is not suitable for machining of yellow metals.

Specifications:

| IISO 6743/7 L-MH | | |
|------------------------------------|--------------------|---------------------------|
| Low tendency to form mist and foam | Friction reduction | High corrosion protection |

Eni Aquamet 700 HP Plus

It is a new technology cutting fluid, free of formaldehyde donor bactericide, chlorine and secondary amines, formulated with special additives, detergent and anticorrosive agents. Specific for medium and severe cutting operations on cast iron, steels, titanium, aluminum, yellow metals and their alloys; it can also be extended to grinding operations. Specifications:

ISO 6743/7 MAB

Very low tendency to foam

High emulsion stabilitu

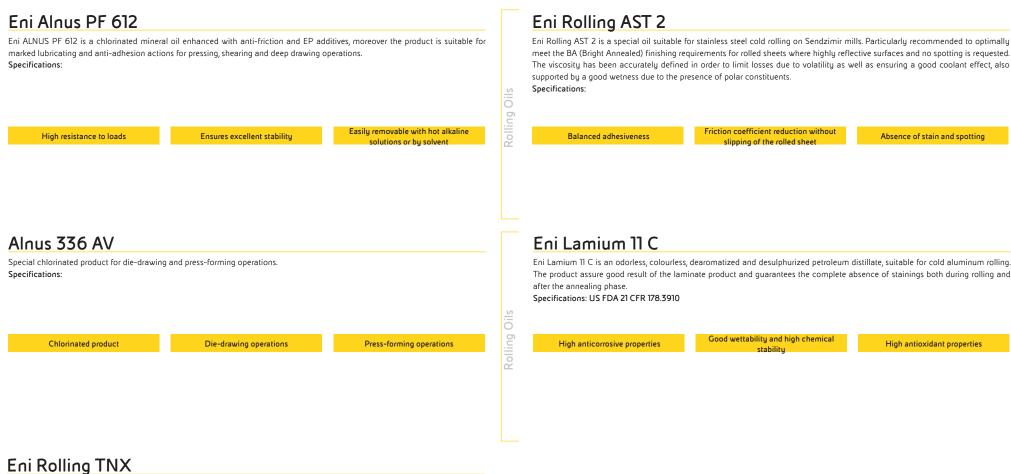
Excellent antirust properties

severe

active cutting oils

Eni Aquamet 104 Plus Eni Alnus SSC 616/L Eni Aguamet 104 Plus is a new technology multipurpose cutting fluid, free from formaldehyde donor bactericide and secondary Eni Alnus SSC 616/L is a chlorine-free oil suitable for press-forming, deep-drawing and punching operations of carbon, alloy amines. Formulated with anticorrosive, detergent and EP additives. Specific for medium severe and severe cutting operations on cast and stainless steel sheets. g iron, mildly alloyed steels, aluminum, yellow metals and their alloys. Eni Aquamet 104 Plus is suitable for single and centralized plants. Specifications: press-form Specifications: ISO 6743/7 MAD ISO 6743/7 MHB free High emulsion stability Excellent EP and anti-wear properties Chlorine-free oil Deep-drawing operations Low foaming tendency Press-forming operations Chlorine Eni Aquamet CL 33 Eni Trafila 605 oils It is a cleaning product for tanks and the circuits of the machine tool where water-miscible lubricants are used. Recommended for Eni Trafila 605 is a chlorine-free oil, suitable for drawing and profiling copper pipes and its alloys in applications that require low single and centralized plants. orming speeds and high reductions. Specifications: Specifications: Chlorine free press-Effective cleaning prolongues the life of Good wettability and high chemical It removes sludge and residues Can be added directly to the tank High anti-corrosive properties High antioxidant properties the new emulsion stabilit Alnus SSC 608 Alnus PF 610 Eni ALNUS PF 610 is a chlorinated mineral oil enhanced with anti-friction and EP additives, moreover the product is suitable for Eni ALNUS SSC 608 is a chlorine-free oil suitable for press-forming and deep-drawing operations of carbon, unalloyed and stainless steel sheets, aluminium and alloys sheets, where a fluid product is required. oils marked lubricating and anti-adhesion actions. Eni ALNUS PF 610 has special antirust and antioxidant additives that ensure good Specifications: protective power on worked pieces and equipments. The product is particularly suitable for automatic press-forming operations for drawing ferrous materials, where the type of distribution with pump requires a low viscosity oil. Specifications: and Press forming Ensures the best hygienic-sanitary Ensures a remarkable toughness Easily removable with hot alkaline Prolongs the life of the molds Good resistance to loads Ensures excellent stabilitu lubricating film conditions for operators solutions or by solvent

Metalforming Oils



Eni Rolling TNX is a special oil suitable for stainless steel cold rolling on Sendzimir mills. The viscosity has been accurately defined in order to limit losses due to volatility as well as ensuring a good coolant effect, also supported by a good wetness due to the presence of polar constituents. The balanced adhesiveness allows the formation of a continuous and persistent lubrication film that ensures an adequate reduction of the friction coefficient without causing slipping between the work cylinders and the sheet. Specifications:

Balanced adhesiveness

Friction coefficient reduction without slipping of the rolled sheet

Absence of stain and spotting

forming and drawing oils

Press f

Special oils

Industry

Special Oils



Eni special oils

Under the header "special oils" there is a diversity in products. In all Eni's product range, the highest attention was paid to the specific application whilst formulating the products. The products are of the highest quality and are ideal for deployment in the toughest conditions in the envisaged application.

ASP

VG 150,220

Adhesive oil on mineral oil base, reducing oil consumption in the event of loss-lubrication, centrifugal forces and vibrations. Specifications:

High adhesive and cohesive properties

Prevents unwanted contamination

Lubricant savings

ASP C

VG 32,100

Special mineral oil wih tackiness properties. It absorbs moisture. Intended for use in pneumatic tools as well as in the paper, textile and packaging industry. Specifications:

Guarantees excellent oiliness

Suitable for the lubrication of most

Absorbs moisture

Acer MV

Special Oils

VG 10

Special oil with very low viscosity, based on selected base stocks with antirust, antioxidant and antiwear additives. It is specially designed for the lubrication of fast spindles of machine tools. Specifications: ISO 6743/2 FC

Ensures long drain intervals

Low viscosity

Excellent resistance against corrosion

Special Oils

olicite i

| ITE 600 | | ENI Acorus 7032 | | VG <u>32, 1</u> 00 |
|--|---------------|---|--|--|
| Eni ITE 600 is a high quality uninhibited insulating oil that can be used in transformers, switchgears, condensers, rheos many other electrical applications where particularly low temperature conditions can occur. Specifications: | stats and in | Designed for lubricating moulds used to m from the mould avoiding surface defects Specifications : | nake plain and reinforced concrete andearthe | nware products. Facilitates release of parts |
| IEC 60296 ed. 4 (2012) - type U | Oils | | | |
| Noncorrosive Excellent dielectric strength Good heat transfer prope | <u></u> | Prevens rusting of mould | Prevents the formation of hard deposits | Avoids surface defects |
| | Spe | | | |
| | | | | |
| ITE 600 X | | Eni Agrimotor 2T | | VG 68 |
| A mineral insulating uninhibited oil for transformers. It is formulated from a highly refined petroleum base stock on impa dielectric properties. Specifications: | art excellent | • | ening equipment fitted with 2-stroke air-coole I preparation of the fuel-oil mixture. | |
| IEC 60296 ed.4 (2012) - type I | Oils | API TC | | |
| | Special (| | | |
| Noncorrosive Excellent dielectric strength Good heat transfer prope | erties de S | Excellent detergent characteristics | Antiwear properties | Noncorrosive |
| | | | | |
| | | | | |
| VAS 460/VAS 900 VG 460, | 1000 | Exidia HG | | VG 32,68,220 |
| Eni VAS is a straight mineral oil specifically designed for lubrication of cylinders of steam engines where condensate is r Specifications: ISO 6743/2 FC | ecovered. | systems. It is formulated with high quality b | igned for slideways, even under high loads, ase-stocks and an unique additive package th commended as hydraulic fluid in those mach Irives lubrication. | at provides excellent antistick-slip, antiwear |
| Good protection from corrosion and wear Very high flashing point | | Excellent detergent characteristics | Anti-wear properties | Non-corrosive |
| | Spe | | | |
| | | | | |

Eni Grease LP

Smooth-textured grease

Eni Grease LP is a smooth-textured grease, black-coloured, formulated with mineral base oil and with lithium-calcium soap. The EP (Extreme Pressure) additive imparts particular anti-wear and anti-welding characteristics capable of resisting the maximum mechanical stresses that occur in components subjected to heavy loads with sliding couplings. It has strong adhesive and water repellent properties which make it particularly suitable for lubrication in environments where water is present. This is available in grade 1 and 2.

| S | pecifications | |
|---|---------------|---|
| ు | Decincations | • |

Lithium grease

Lithium grease

um grease

| DIN 51826 GP 1K -20 | DIN 51825 KP 1K -20 | ISO 12924 L-XBCHB 1 |
|--------------------------|-----------------------------|--|
| ISO 6743/6 L-CKG 1 | DIN 51826 GP 2K -20 | DIN 51825 KP 2K -20 |
| ISO 12924 L-XBCHB 2 | ISO 6743/6 L-CKG 2 | |
| Long-lasting performance | Resistance to water washout | Very high resistance to loads, shocks and vibrations |

Eni Grease MU

Multipurpose grease

Multipurpose grease lithium based for application where EP characteristic are not required. Suitable for the lubrication of flat and rolling bearings, joints and other parts of industrial, construction and agricultural equipment. NLGI 1,2,3. Specifications:

| DIN 51825 K 1K-20 | DIN 51825 K 2K-20 | DIN 51825 K 3K-20 |
|--------------------------|----------------------------|---------------------------|
| ISO 12924 L-XBCHA 1 | ISO 12924 L-XBCHA 2 | ISO 12924 L-XBCHA 3 |
| High adhesive properties | Good vibrations resistance | High anti-rust protection |

Grease MU EP (BX)

Multipurpose grease

Multipurpose EP grease lithium base Suitable for the lubrication of flat and rolling bearings, also loaded, operating at high temperatures and in couplings with particularly critical start-up lubrication conditions. Suitable for lubricating gears and other components subjected to vibrations and operating at high temperatures. NLGI 00, 0, 1, 2, 3. Specifications:

| DIN 51826 GP 00K 0K 1K -20 ISO 6743/6 L-CKG 00 0 1 | |
|--|--|

High adhesive properties

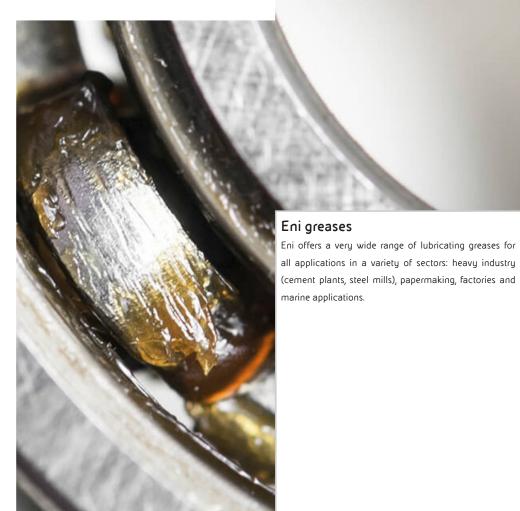
Good vibrations resistance

Strong stability even after intense and prolonged mechanical and thermal stress

Industry

Greases

Lithium Greases Lithium Complex Calcium Aluminium Complex



35

Eni Sagus 60

Black graphite grease

Eni Sagus 60 is a dark-grey graphite grease. suitable for use on exposed machine parts, even those operating at high temperature and especially for the lubrication of gears, power screws, racks, rollers, chains, wire ropes. It finds application principally in cement works, cable transport facilities, chemical plants. NLGI 0-00. Specifications:

| rication even under heavy Approval according to the Danieli Standard ical and thermal stress 0.000.001 specification. |
|---|

Eni Longtime grease 2

EP grease

Lithium-calcium-soap basis with synthetic base oil and EP additives very good working stability and excellent adhesive properties. NLGI 2.

Specifications:

Lithium grease

ithium complex

Lithium complex

EP grease

| DIN 51825 T.3 KP 2K-30 | | |
|----------------------------------|-----------------------|---------------------------|
| Excellent adhesive properties | High ageing stability | Excellent sealing effect. |

Eni Grease LC

Multipurpose grease

Special 'multipurpose' grease, formulated with lithium complex soap and anti-rust, antioxidant and EP (Extreme Pressure) additives. Characterized by a high dropping point and high stability, Eni Grease LC 2 has been designed to meet the particular needs of steel industry. NLGI 1, 2.

Specifications:

| DIN 51825 KP 1N-20 | /DIN 51825 KP 2N-20 | ISO 12924 L-XBDHB 1 |
|---------------------|---------------------|---|
| ISO 12924 L-XBDHB 2 | | |
| High dropping point | High stability | High adhesiveness and vibrations resistance |

Eni Grease LCX

Multipurpose grease

Eni Grease LCX is a lithium complex multipurpose grease formulated with synthetic base oil. The particular combination of antiwear, EP, anticorrosive and antioxidants additives guarantees excellent performance in severe operating conditions such as high loads and in presence of vibrations. NLGI 1, 2. Specifications:

| DIN 51825 KPHC 1,5R 40 | DIN 51825 KPHC 1P 2P -40 | DIN 51825 KPHC 2N -50 |
|---|--|--|
| ISO 12924 L-XDEHB 1 2 | ISO 12924 L-XEDHB 2 | ISO 12924 L-XDFHB 1,5 |
| Suitable for applications at high and low temperature | Extension of service life and relubrication intervals | Excellent adhesiveness and resistance to water washout |

Grease SM 2

DIN 51825 KPF 2K -20

DIN 51826 OGPF 2K -20

Allows long relubrication intervals

Specifications:

e SLL

"Filled for life" grease

ISO 12924 L-XBCHB 2

Excellent anticorrosive properties

Exceptional oxidation stable grease for lubrication of "filled-for-life" reduction gears such sealed gear boxes of electric/pneumatic tools, household appliances, gear couplings, etc. NLGI 00. Specifications:

| DIN 51826 GPG 00K -30 | ISO 6743/6 L-CKG 00 | ISO 12924 L-XCCDA 00 |
|--------------------------|---|--|
| High adhesive properties | Optimal lubrication even under heavy mechanical and thermal stress | Approval according to the Danieli Standard 0.000.001 specification. |

Lithium based EP grease with molybdenum disuphide. Particularly suitable for the lubrication of roller bearings and/or rolling

Excellent adhesion and high resistance to

water washout

bearings subjected to extreme mechanical and/or thermal stress such even in presence of vibrations. NLGI 2.

ISO 6743/6 L-CKG 2

Lithium grease

Lithium grease

EP grease with molybdenum disulphide Eni MSX 2/460

It is an EP lithium complex grease formulated with syntethic base oil (PAO) with presence of a high percentage of solid lubricant (molybdenum disulphide) to improve the EP properties. NLGI 2

Specifications:

Calcium greas

| ISO 12924 L-XDFHB 2 | DIN 51825 KPFHC | 2R -40 | grease | DIN 51825 K 2G -20 |
|--|--|--|-----------|---|
| Outstanding performance at very high and at very low temperature | Excellent resistance to loads, shocks and vibrations | High oxidation stability | Calcium g | Good lubricating and protective characteristics |
| Eni Eco | Biode | gradable grease | | Eni Grease PV |
| | gricultural machinery, marble cutting and me eloped for the continuous lubrication of the b NLGI 0 | |) | Calcium based grease for lubrication and p Specifications: NATO Code-G-460 |
| DIN 51825 K OF -30 | ISO 12924 L-XCBDA 0 | Biodegradabilità CEC L-33-T82: >95% | ן מרפאפ | ISO 12924 L-XCBHB 2 |
| Good resistance to the water washout | Good anti-wear and anti-rust properties | Low environmental impact | Calcium | Very good load carrying capacity |
| Eni Eco Plus 2 | Biode | gradable grease | | Autol Top 2000 |
| Lubrication of bearings, chains, wire ropes a environment is a risk. NLGI 2. Specifications: | nd components operating in environmentall | sensitive areas where contamination of the | | Grease with exceptional adhesive propertie and is especially resistant to wash outs in th Specifications: |
| DIN 51825 KP 2K-30 | ISO 12924 L-XCCHB 2 | Biodegradabilità OECD 301 B: >60% | grease | DIN 51825 KP 2K -30 |
| Very good adhesion and water resistance | High protection against corrosion in wet and marine environments | Excellent low temperature pumpability | Calcium | Resistance to high loads, shocks, and vibrations. |

Eni Grease CC

Smooth textured grease

Eni Grease CC 2 is a yellow anhydrous-calcium base grease, smooth-textured. It is available in grade 2. Water resistent - even hot water- grease where thermal and mechanical loads are relatively low. Specifications:

| DIN 51825 K 2G -20 | ISO 12924 L-XBBG/ | A 2 |
|--|--|------------------|
| Good lubricating and protective characteristics | Water Repellent and insoluble both in hot or cold water | Easy application |

EP grease

protection of mechanical parts exposed to hostile conditions e.g. (sea)water. NLGI 2.

| NATO Code-G-460 | BWB TL 9150 066 | DEF STAN 91-34/2 |
|----------------------------------|--|--|
| ISO 12924 L-XCBHB 2 | DIN 51502 KPF 2G-30 | |
| Very good load carrying capacity | High adhesiveness to metallic surfaces | Outstanding corrosion protection in wet and marine environments |

Multipurpose grease

es and very good extreme-pressure-properties. Under difficult conditions it reduces wear the lubrication points. It is extremly resistant to salt water. NLGI 2

| DIN 51825 KP 2K -30 | | ISO 12924 L-XCCF | 1B 2 |
|---|----------------------|--------------------|--|
| Resistance to high loads, shocks, and vibrations. | Very high resistance | e to water washout | Excellent antirust and anticorrosive properties |

Special Oils

| | AUTOL Top 2000 Fe | ttspray | CFC-free grease spray | | Sagus AC 460 | | E | Black graphite grease |
|---------|--|--|--|--------------|---|-------------|---------------------------------|--|
| | Should be used for the lubrication of parts th friction points that are exposed to high impa Specifications: | at are difficult to reach such as Bowder | wires, cables and chains, but is also suitable for | | Black graphite grease aluminum complex n even at high temperatures: gears, worm scr Specifications: | | • | ication of components discovered operating 0. |
| ימי | DIN | | | complex | DIN 51826 OGFP 00K-10 | | ISO 12924 L-XADHE | 2 |
| 5 | Good creeping properties | Long relubrication intervals | Good corrosion protection | | ISO 6743-6 L-CKG 00 | | DIN 51502 GPF 001 | N-10 |
| כמורו | | | | Aluminium | Meets high values in tribological tests | Excellent a | adhesiveness | Extension of re-lubrication intervals |
| | Top 2000 high temp | erature | Multipurpose grease | | Eni HTX - SIL | | | Translucent grease |
| | It is a high-pressure high-temperature grease NLGI 2. Specifications: | | | | It is ideal for the long-lasting lubrication of l in the presence of water, chemicals, oils and Specifications: | | s and organs operating | 5 |
| 2 | DIN 51825 KP 2K-20 | | | grease | ISO 12924 L-XDGAA 3,5 | | DIN 51825 KSI 3,5S | -40 |
| | High temperature grease | Good adhesive properties | Extreme mechanical and thermal stability, | Silicone gre | High performance in high temperature applications | | chemicals, oils, gases water | High stability over time |
| | of bearings at high temperatures (roller way pumped through particularly long and comp | ys of slabbing, of the continuous castin | EP grease el industry where is applied in for the lubrication ng ovens, etc.) and where a grease that can be ailable in NLGI grade 1 and 2. | | | | | |
| | Specifications: DIN 51825 KP 1N-20 | DIN 51825 KP 2 | 11-20 | | | | | |
| 5 | ISO 12924 L-XBDHB 1 | ISO 12924 L-XBE | | | | | | |
| 1111 | | | | | | | | |
| 1 11 01 | Very high dropping point | Excellent resistance to water wash-ou | Remarkable antirust / antioxidant power | | | | | |



Marine

| Engine Oils | Two stroke engine | | |
|-------------|--------------------|--|--|
| | Four stroke engine | | |
| | | | |

Engine oils for other onboard applications

Two stroke engine Four stroke engine



Marine engine oils

Eni offers a line of lubricants for marine crosshead Diesel engines formulated from a high-quality base stock, additivetreated to guarantee superior cylinder lubrication of two-stroke crosshead diesel engines

Punica 5100

Cylinder lubricant

Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating with high sulphur oil.

Specifications:

2 stroke engines

Oils for

Oils for 2 stroke engines

2 stroke engines

Oils for

Cylinder oil SAE 50 TBN 100 MAN

Neutralization of acids deriving from the combustion process

Minimise scorrosive wear effects

Outstanding thermal and oxidative stabilitu

Punica 570

Cylinder lubricant

Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating with medium or high sulphur residual fuel oil.

Specifications:

Cylinder oil SAE 50 TBN 70 WIN GD

Prevent acidic corrosion

Neutralization of acids deriving from the combustion process

High thermal stability

Punica 540

Cylinder lubricant

Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating with low sulphur residual fuel oil. Specifications:

Cylinder oil SAE 50 TBN 70

Prevent acidic corrosion

Neutralization of acids deriving from the combustion process

High thermal stability

Punica 525 Cladium 140 S Culinder lubricant Detergent lubricant Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating Specifically developed for high performance aspirated or supercharged Diesel engines, for marine and railway propulsion and industrial applications, using liquid fuels like gasoil, Marine Diesel Oil (MDO), Light Fuel Oil (LFO) and vegetable oil, or using gas in a with high sulphur oil. stroke engines dual-fuel system. The use of this product must be in agreement with the OEM's indications. Specifications: Specifications: Cylinder oil SAE 50 TBN 100 MAN Culinder oil SAE 50 TBN 100 MAN API CF Wartsila Neutralization of acids deriving from the Outstanding thermal and oxidative Strong antiwear, anticorrosion and Minimise scorrosive wear effects Very high detergent properties Prevents the formation of sludge stability combustion process antifoam properties 4 Cladium 50 Cladium 300 Detergent lubricant Detergent lubricant Culinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating Lubricant for use in four-stroke diesel engines operating on residual fuels and under conditions which ask an oil with a medium-high with medium or high sulphur residual fuel oil. Total Base Number. The product is specifically designed for diesel engines, which API CF form significant amounts of acid mist versus ke engines Specifications: a low power or stop-and-go activities. Specifications: System Oil SAE 30 TBN 5 WIN GD SAE 30/40 TBN 12 API CF Neutralization of acids deriving from the Prevent acidic corrosion High thermal stabilitu Prevents acidic corrosion Antiwear characteristics Strong demusibilitu combustion process 4 Cladium 120 Cladium 400 Detergent lubricant **Detergent** lubricant Specifically formulated for naturally-aspirated or even highly supercharged marine diesel engines. Its additive package is suitably Four-stroke engine oil for use in diesel engines that operate with a high sulfur content, thus requiring a particularly high Total Base balanced in order to permit the use of either gasoil or marine diesel fuels, while ensuring top performance in engines with very high Number particularly in operating conditions. It has so much calcium carbonate reserve in order to fight efficiently the formation of engines mean effective pressures. Despite its high detergent/ dispersant efficiency, the demulsibility characteristics allow rapid separation of acid mists as a result of the use of fuel oil with a very high sulfur fuel. This reserve is also particularly useful in engines with very low water accidentally entering the engine. oil consumption or operating at such low temperatures to promote sulfuric acid condensation. Specifications: Specifications: stroke SAE 30/40 API CF Wartsila (Vasa 32 Engines) SAE 30/40 TBN 12 API CF 4 Neutralization of acids deriving from the Prevent acidic corrosion High thermal stabilitu Excellent detergent properties Prevents sludge deposition Effective neutralization of acidic products combustion process

stroke engines

 \sim

engines

stroke

4

Engine oils

Cladium 300 S

Cylinder lubricant

engines

stroke

engines

stroke

Oils for 4

engines

stroke

Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating with high sulphur oil.

Specifications:

| .0 | | | |
|---------|---|----------------------------------|-----------------------------------|
| e engi | Cylinder oil SAE 50 TBN 100 MAN | | |
| stroke | Neutralization of acids deriving from the | | Outstanding thermal and oxidative |
| 2 st | combustion process | Minimise scorrosive wear effects | stability |
| for | | | |
| <u></u> | | | |
| 0 | | | |

i-Sigma Top 10W-40

Other on board applications

10W-40 gradation enables Eni i-Sigma top 10W-40 to be suitable for any weather condition allowing easy cold starting. Eni i-Sigma top 10W-40 is officially approved or meets the requirements of the service specifications of most manufacturers particularly for Scania engines. The large percentage of additives adopted enables very long life between oil drains and the product is also indicated in case of discontinuous engine operation. Specifications:

| Fuel savings | Extended change intervals. | Excellent oxidation resistance |
|-----------------------------|----------------------------|--------------------------------|
| Volvo VDS-3 (Approved) | | |
| MB-Approval 228.5 | MTU type 3 (Approved) | Renault VI RLD-2 (Approved) |
| Deutz DQC III-18 (Approved) | MACK EO-N (Approved) | MAN M 3277 (Approved) |
| Acea E4 , E7 | API CI-4 | Cummins CES 20078 |

i-Sigma Performance E715W-40 Other on board applications

Long-drain multigrade oil for diesel engines operating under severe duty. The superior quality of the base stock and the large percentage of additives used enable very long life in service. The oil can also be used, with a wide margin of quality, in previous generation diesel engines installed in vehicles engaged on urban and short-haul goods and passenger service. Specifications:

| Guarantees pistons cleanliness | Antioxidant, antirust and | Extended change intervals |
|--------------------------------|-----------------------------|-----------------------------|
| Volvo VDS-3 (Approved) | | |
| MB-Approval 228.5 | MTU type 2 (Approved) | Renault VI RLD-2 (Approved) |
| MAN M 3275-1 | Deutz DQC III-10 (Approved) | MACK EO-N (Approved) |
| ACEA E7, E5, E3, B3 | API CI-4/CH-4/SL | Caterpillar ECF-1a, ECF-2 |

i-Sigma Performance E3 15W-40 Other on board applications

wear properties

Its detergent-dispersant properties, combined with its very high, long-lasting ability to neutralize acidic products of combustion, confirmed by the compliance with requirements of ACEA E5, E3, B3 and API service CH-4, SJ, keep pistons exceptionally clean, while solid combustion products are held in suspension, thus preventing the formation of harmful crankcase deposits. Specifications:

| ACEA E3 | API CG-4 | MAN M 3275-1 |
|--------------------------|---|----------------------|
| MB 228.1 | MTU type 2 | |
| Prevent acidic corrosion | Antioxidant, antirust and antiwear properties | High viscosity index |

Cladium 400 S

Cladium 500 S

Specifications:

SAE 30/40 TBN 12

water accidentally entering the engine.

Excellent detergent properties

Detergent lubricant

Detergent lubricant

Effective neutralization of acidic products

Cylinder lubricant designed to lubricate and protect the pistons, rings and liners of low speed two-stroke crosshead engines operating with medium or high sulphur residual fuel oil. Specifications:

Specifically formulated for naturally-aspirated or even highly supercharged marine diesel engines. Its additive package is suitably

balanced in order to permit the use of either gasoil or marine diesel fuels, while ensuring top performance in engines with very high

mean effective pressures. Despite its high detergent/ dispersant efficiency, the demulsibility characteristics allow rapid separation of

Prevents sludge deposition

API CF

System Oil SAE 30 TBN 5 WIN GD Prevent acidic corrosion Neutralization of acids deriving from the combustion process

Oils for 2 stroke engines

Dils for 4 stroke engines

i-Sigma Universal 15W-40 Other on board applications

S.H.P.D.* multigrade long oil-drain engine lubricant suitable for the lubrication of supercharged diesel engines operating under severe duty; it is also suitable for the lubrication of all gasoline car engines, either naturally aspirated or turbocharged, thus offering an ideal choice for the lubrication of mixed fleets. The superior quality of the base stock used and the large percentage of additives adopted enable long drainage intervals. Specifications:

| ACEA E2 | API CG-4/SL | MAN 271 |
|---|----------------------------|---------------------------|
| MB 228.1, 229.1 | | |
| Antioxidant, anti-rust and anti-wear properties | Extended change intervals. | Anti-corrosive properties |



Marine



Oso

<u>ISO VG 10 - 150</u>

Eni OSO is a high performance antiwear hydraulic oil, specifically designed to meet the most rigorous performance requirements of a wide range of hydraulic system and component manufacturers. It's formulated with selected base oils treated with "low zinc" technology ensuring excellent antiwear, antirust and antioxidant properties. It has an outstanding filterability in service. Specifications:

| Low zinc formula | Antiw | ear & antirust | Outstanding filterability |
|------------------------------|-----------------------------|----------------|---------------------------|
| Danieli Standard n. 0.000.00 | 1 - Rev.15 Muller Weingarte | en DT 55 005 | ZF TE-ML 04K |
| Eaton Vickers I-286-S | Denison HF-0, H | IF-1, HF-2 | Rexroth RD 90220-01/12.10 |
| BS 4231 HSD | Fives Cincinnati | P-70 level | ATOS Table P002-1/E |
| ISO 11158 HM | DIN 51524-2 HL | p . | AFNOR NF E 48603 HM, |

Arnica

Acer

ISO VG 15 -100

Eni Arnica is a high performance antiwear hydraulic oil, specifically designed to meet the needs of modern, high pressure, industrial and mobile equipment hydraulic systems. It's formulated with selected base oils treated with "low zinc" technology ensuring excellent thermal, oxidative and hydrolytic stability. **Specifications**:

| ISC | 0 11158 HV DIN 51524-3 HVLP | AFNOR NF E 48603 HV | BS 4231 HSE |
|-----|-------------------------------|--|---------------------------|
| Re | exroth RD 90220-01/12.10 | Eaton Vickers I-286-S level + M-2950-S | Fives Cincinnati P-70 |
| De | enison HF-0 | Commercial Hydraulics Linde | AISE 127 CETOP RP 91 H HV |
| Sai | uer Danfoss 520L0463 | Danieli Standard n. 0.000.001 - Rev.15 | ZF TE-ML 04R |
| | | | |

Excellent antiwear properties

Wide temperature range

Excellent viscosity stability

ISO VG 15 - 680

Eni Acer is a lubricant for circulation systems, oleodynamic circuits and air compressors where antirust and antioxidant properties are required. Eni Acer is particularly recommended for lubrication of journal and rolling bearings, crank mechanisms and gear couplings that are not demanding antiwear or E.P.* performances, joints and wet clutches not for automotive applications. Eni Acer can also be used as crankcase oil in large diesel engines with separate lubrication and water-cooled pistons **Specifications**:

| HL CETOP RP 91 H HL BS 4231 HSC ISO 6743/3 DAB DIN 51506 VCL | ISO 12925-1 CKB Morgoil rev. 3.0 - 1999 | DIN 51517-2 CL ANSI/AGMA 9005-E02 |
|---|--|-----------------------------------|
| Optimal demulsive capacity | Antioxidant, antirust and antiwear | Antifoam and air release action |

Eni Rotra ATF II D

ISO VG 10 - 150

Eni Rotra ATF II D is a special lubricant used primarily in automatic gearboxes and in many other applications where oils suitable for low temperature conditions, with high viscosity index and high stability at mechanical stresses are required. It is suitable for first filling and for topping up in automatic and hydraulic transmissions of those manufacturers that prescribe fluids that comply with the GM DEXRON IID specification. Specifications:

Allison C-4 MB 236.6 Caterpillar TO-2 Voith H55.6335.xx Ford MERCON GM DEXRON IID MAN 339 type V1 (Approved) MAN 339 tupe Z1 ZF TE-ML 05L 09.17C qualitu ZF TE-ML 04D, 11A, 14A (Approved) Excellent oxidation stability Excellent viscosity properties Antirust & antifoam properties

Eni Rotra ATF Multi

ISO VG 15 -100

ISO VG 15 - 680

Eni Rotra ATF Multi is a premium synthetic technology lubricant that is suitable for a variety of different automatic transmissions Specifications:

| Excellent oxidation stability | Excellent viscosity properties | Antifoam properties |
|-------------------------------|--------------------------------|-----------------------------|
| NISSAN MATIC D, J, K | Toyota T-IV | Voith H55.6335 (G607) level |
| MAN 339 type Z11 | JASO 1-A | AISIN JWS 3309 |
| MB-Approval 236.9 | MAN 339 type V1 | MAN 339 type Z2 |
| GM DEXRON IIIH | Ford MERCON/MERCON V | CHRYSLER ATF+3/+4 |

Excellent oxidation stabilitu

Eni Rotra MP 80W-90

Eni Rotra is a mineral oil for the lubrication of manual transmissions and differentials. TIt is suitable for first filling and for topping up in automatic and hydraulic transmissions of those manufacturers. Specifications:

| API GL-5 | MIL L 2105 D | MAN 342 type Ml |
|--|------------------------------|--|
| MAN 342 type M2 (Approved) | ZF TE-ML 05A, 12E (Approved) | ZF TE-ML 16B, 17B, 19B, 21A (Approved) |
| ZF TE-ML 07A, 08 | | |
| Operating under the most extreme conditions | Good oxidation stability | Antirust and antifoam properties |

Fin

Gear

Gear

Gear

Fin 332 F & Fin 360/EP/F

Eni FIN is a oil with good adhesive properties for open gears and wire ropes. These oils are adhesive black-coloured mineral-based lubricant suitable for lubrication of machinery exposed to the atmosphere. Eni FIN 332/F has been developed, notably, for lubrication and protection of open gears, wire ropes, springs, guides, racks and open machinery parts in general, subjected to moderate mechanical loads and thermal stresses. Specifications:

| DIN 51513 BC-V | | ISO 6743/6 CKH-DIL | |
|------------------------------------|---------|--------------------|----------------------------------|
| ISO 6743/6 CKJ-DIL | | DIN 51513 BC-V | |
| Strong resistance to water washout | Good ad | hesiveness | Applicability in cold conditions |

Blasia

ISO VG 68 - 680

Eni Blasia gear oils have E.P.* characteristics for enclosed industrial gears lubricated with splash or circulation systems especially where high loads and temperatures, high speeds and sliding friction is present. Eni Blasia can be also used to lubricate other heaviluloaded components such as couplings, transmission screws and low speed plain bearings. Suitable for use in oil-mist lubrication systems. Specifications:

| ISO 12925-1 CKD | DIN 51517-3 CLP | AIST No.224 |
|---------------------------------|-----------------------------|--------------------------------|
| ANSI/AGMA 9005-E02 | David Brown S1.53 101 level | Fives Cincinnati P-76 level |
| Muller Weingarten DT 55 005 CLP | | |
| Good antioxidant properties | Non-corrosive behaviour | Outstanting demulsive capacity |

Blasia SX

ISO VG 100 - 320

The product is a synthetic oil for the lubrication of gears and bearings operating at high temperatures (continuous bulk temperatures up to 120 °C with peaks in the hottest points up to 200 °C) The choice of a high quality synthetic basestock (PAO)* and a carefully selected additive sustem has allowed to get very high performances with particular regard to thermal-oxidation stability. Eni Blasia SX 100 is recommended for the lubrication of bearings of marine separators, gears and other couplings operating at high temperatures (glassforming machines, steelstrip mills, furnaces and ceramic and paper-making machinery); the product can also be used in rotary air compressors. Specifications:

| DIN 51517-3 CLP | ANSI/AGMA 9005-E02 | ZF TE-ML 04H |
|------------------------|---------------------------|--------------------------------|
| ISO 12925-1 CKT | Alfa Laval | |
| Antioxidant properties | Very high viscosity index | Outstanding demulsive capacity |

Oils

Blasia S

ISO VG 150 - 460

Eni Blasia S is a line that has synthetic lubricant formulated with selected polyglycols and special additives that deliver high lubricity properties. Eni Blasia S 220 is specifically suitable for lubrication of rolling and sliding bearings, gears and other couplings operating at very high temperatures (ovens and machineries for glass manufacture, plastic materials production, paper and woodpulp machineries, ceramic production, etc). Specifications:

| Thermo-oxidative resistance | Robust protection from wear | Friction reduction in highly loaded couplings and worm gears |
|-----------------------------|-----------------------------|--|
| Sacmi 200.02.A01 | Schindler | |
| ISO 12925-1 CKT | ISO 12925-1 CKE | Loesche |
| ANSI | AGMA 9005-E02 | DIN 51502 CLP-PG |

Dicrea

Gear

Compressor

ISO VG 46.68.100.150.220.320

This is a lubricant for rotary air compressors (vane or screw type) that can be used even in case of very high air delivery temperature (more than 200°C). Specifications:

| ISO 6743/3 DAH | ISO 6743/3 DAB | ISO 6743/3 DVA |
|--------------------|-------------------|----------------|
| DIN 51506-VDL | Italvacuum | HATLAPA |
| NEA Neuman & Esser | Sulzer Burckhardt | |

Non-corrosive behaviour

Antiwear action

Effective thermo-oxidative stability

Dicrea SX

ISO VG 46 68

Eni Dicrea SX is a synthetic lubricant based on polyalphaolefin for rotary and reciprocating air compressors that allows to considerably prolong the oil charge life if compared with mineral lubricants. Specifications:

| ISO 6743/3 DAB | DIN 51506-VDL | ISO 6743/3 DAJ |
|----------------------------|---|---------------------------------|
| Optimal demulsive capacity | Antioxidant, antirust and antiwear properties | Antifoam and air release action |
| | | |
| | | |

Dicrea ESX 100

Eni Dicrea ESX 100 is a synthetic lubricant based on esthers specifically formulated for cylinders of reciprocating air compressors. It allows to prolong the oil charge life and is also suitable for lubrication of compressor bearings. Specifications:

| DIN 51506-VDL ISO I | -DAB | ISO L-DAJ |
|---------------------------|-------------------------|--|
| Effective antiwear action | Non-corrosive behaviour | Outstanding thermo-oxidative stability |

Ote

urbine

urbine

ISO VG 32.46, 68, 100

Top guality mineral oil designed to satisfy even the most severe lubrication requirements of steam, gas and water turbines, having especially high oxidation and aging resistance as well as very high demulsibility. Specifications:

| ISO 8068 TSA/TGA | DIN 51515-1 TD, BS 489:1999 | Ansaldo Energia 606W807 Rev.C (2012) |
|------------------------------------|-----------------------------|--------------------------------------|
| GE GEK 28143B | Siemens TLV 9013 04 | ASTM D 4304 Type I |
| JIS K 2213 -1983 Type II | Doosan Skoda Power | Nuovo Pignone SOM 17366 |
| Mitsubishi Spec. NO. E00-001 Rev.2 | CEI 10-8 (1994) | |
| | | |

Excellent thermal-oxidative properties

Prolongs re-lubrication intervals

Outstanding demulsibility

OTE GT

ISO VG 15 46

Superior quality lubricant specifically designed for use in gas turbine applications, formulated with selected base stocks and specially chosen additives to ensure an exceptional resistance to oxidation and antirust. Its "mild E.P." properties makes it suitable for lubrication of turbine reduction gear units. Specifications:

| SO 8068 TSA/TSE/TGA/TGB/TGE/ TGSB/TGSE | Ansaldo Energia TGO2-0171-E00001/B (2016) | Ansaldo Energia 606W807 Rev.C (2012) |
|---|--|--------------------------------------|
| ASTM D 4304 Type II | GM Lubricant Standard LS2 | GE GEK 28143B |
| GE THERMOD'IN ISPSH902SDI | MAN GHH BORSIG SP 079984 E 0000 E 99 | Siemens MAT812109 MAT812107 |
| SOLAR ES 9-224U - Class II | ALSTOM HTDG 90117 V0001 X | DIN 51515-1 TD |
| DIN 51515-2 TG | Siemens TLV 9013 04 | Siemens TVL 9013 05 |

Compressor

Ote 80 EP

ISO VG 80

Principally developed for the lubrication of all parts of steam turbines (bearings, gears, governor systems, etc.) particularly for marine use. Specifications:

| Excellent oxidation stability | Robust and anticorros | antirust sive properties | Excellent demulsibility |
|----------------------------------|--------------------------|-----------------------------|-------------------------|
| M.M. O-2001 (Simbolo NATO O-240) | | | |
| ISO 6743/5 L-TSE | | MIL-PRF-17331L | |
| NATO O-250 | | ISO 6743/5 L-TSA | |

urbine

Ote 65 MM

ISO VG 68

It is recommended for the forced lubrication of gears, propulsion gearboxes, mechanical devices, reversing gears and for hydraulic systems installed on ships. Specifications:

urbine

urbine

MM-O-2001/B (NATO code O-240)

Extended re-lubrication intervals

Excellent demulsibility

Antirust, anticorrosive & antifoam properties

Turbo 23699

ISO VG 22

Eni Turbo 23699 is a high performance lubricant for aircraft gas turbine engines used in industrial and marine applications requiring MIL-PRF-23699-STD level performance. It is formulated with synthetic base stocks and additives ensuring excellent thermal and oxidative stability, as well as antiwear properties. Specifications:

| NATO O-156 | DEF-STAN 91-101/1 | MIL-PRF-23699 Class STD |
|--|--------------------------------|-------------------------|
| ISO 6743/5 TGCE | Pratt & amp; Whitney PWA 521-B | MID-TD-0006 |
| Siemens SGT-A35 RB (RB211) | | |
| Outstanding thermal and oxidation stability | Good antiwear properties | Low pour point |



Marine

Greases

Lithium Complex Calcium

Lithium Greases

Biodegradable



Eni greases

To complete the line for the marine sector, Eni provides a line of lubricants to satisfy further lubricating needs in engines for special on board applications, such as life and rescue boats and auxiliary and emergency generators.

Eni Grease MU

Multipurpose grease

Multipurpose grease lithium based for application where EP characteristic are not required. Suitable for the lubrication of flat and rolling bearings, joints and other parts of industrial, construction and agricultural equipment. NLGI 1,2,3. Specifications:

| DIN 51825 K 1K-20 | DIN 51825 K 2K-20 | DIN 51825 K 3K-20 |
|-------------------|-------------------|-------------------|

Grease MU EP (BX)

Multipurpose grease

Multipurpose EP grease lithium base Suitable for the lubrication of flat and rolling bearings, also loaded, operating at high temperatures and in couplings with particularly critical start-up lubrication conditions. Suitable for lubricating gears and other components subjected to vibrations and operating at high temperatures. NLGI 00, 0, 1, 2, 3.

Specifications:

Lithium grease

Lithium grease

Lithium grease

| DIN 51825 KP 0K 1K 2K 3 K-20 | ISO 12924 L-XBCHA 00 0 1 2 3 | Deckel |
|----------------------------------|-----------------------------------|--------|
| DIN 51826 GP 00K 0K 1K -20 | ISO 6743/6 L-CKG 00 0 1 | |

High adhesive properties

Good vibrations resistance

Strong stability even after intense and rolonged mechanical and thermal stress

Grease SM 2

EP grease

Lithium based EP grease with molybdenum disuphide. Particularly suitable for the lubrication of roller bearings and/or rolling bearings subjected to extreme mechanical and/or thermal stress such even in presence of vibrations. NLGI 2. Specifications:

| DIN 51825 KPF 2K -20 | ISO 6743/6 L-CKG 2 | ISO 12924 L-XBCHB 2 |
|-------------------------------------|--|------------------------------------|
| DIN 51826 OGPF 2K -20 | | |
| | | |
| Allows long relubrication intervals | Excellent adhesion and high resistance to water washout | Excellent anticorrosive properties |

Greases

Eni Grease LC

DIN 51825 KP 1N-20

ISO 12924 L-XBDHB 2

Special 'multipurpose' grease, formulated with lithium complex soap and anti-rust, antioxidant and EP (Extreme Pressure) additives. Characterized by a high dropping point and high stability, Eni Grease LC 2 has been designed to meet the particular needs of steel industry. NLGI 1, 2. Specifications:

High stability

/DIN 51825 KP 2N-20

Eni Grease LCX

High dropping point

Multipurpose grease

High adhesiveness and vibrations

resistance

Multipurpose grease

ISO 12924 L-XBDHB 1

Eni Grease LCX is a lithium complex multipurpose grease formulated with synthetic base oil. The particular combination of antiwear, EP, anticorrosive and antioxidants additives guarantees excellent performance in severe operating conditions such as high loads and in presence of vibrations. NLGI 1, 2.

Specifications:

| ISO 12924 L-XDEHB 1 2 ISO 12924 L-XEDHB 2 | ISO 12924 L-XDFHB 1,5 |
|---|-----------------------|
| DIN 51825 KPHC 1,5R 40 DIN 51825 KPHC 1P 2P -40 | DIN 51825 KPHC 2N -50 |

Eni Eco

alcium greas

Calcium grease

EP grease

Biodegradable grease

Can be used as disposable lubricant for agricultural machinery, marble cutting and machinery operating in natural reserves or in waste water treatment plant. Especially developed for the continuous lubrication of the bearings of the TBM (Tunnel Boring Machine) for the mechanized excavation of tunnels. NLGI 0

Specifications:

| DIN 51825 K OF -30 | ISO 12924 L-XCBDA 0 | Biodegradabilità CEC L-33-T82: >95% |
|--------------------------------------|---------------------------------------|-------------------------------------|
| Good resistance to the water washout | Good antiwear and antirust properties | Low environmental impact |

Eni Eco Plus 2

Biodegradable grease

Lubrication of bearings, chains, wire ropes and components operating in environmentally sensitive areas where contamination of the environment is a risk. NLGI 2. Specifications:

| DIN 51825 KP 2K-30 | ISO 12924 L-XCCHB 2 | Biodegradabilità OECD 301 B: >60% |
|--|---|---------------------------------------|
| | | |
| Very good adhesion and water resistance | High protection against corrosion in wet and marine environments | Excellent low temperature pumpability |



Calcium grease

Eni Grease PV

Calcium based grease for lubrication and protection of mechanical parts exposed to hostile conditions e.g. (sea)water. NLGI 2. Specifications:

| Very good load carrying capacity | High adhesiveness to metallic surfaces | Outstanding corrosion protection in wet and marine environments |
|----------------------------------|--|--|
| ISO 12924 L-XCBHB 2 | DIN 51502 KPF 2G-30 | |
| NATO Code-G-460 | BWB TL 9150 066 | DEF STAN 91-34/2 |

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Eni Benelux B.V. Schouwburgplein 30-34 3012 CL Rotterdam The Netherlands +31 (0)10 294 1555 salesbenelux@eni.com www.enibenelux.com



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